



Material - ASME SB-622 N08135

Standard Specification for Seamless Nickel and Nickel-Cobalt Alloy Pipe and Tube

Group - Non-Ferrous Nickel Alloys

Sub Group - ASME SB-622 N08135 Seamless Nickel and Nickel-Cobalt Alloy Pipe and Tube Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries Grade Belongs to the Industry - Pipe and Tube

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|-----------------|--------------------------------------|----------|
| Carbon | C % | 0.030 max. | | |
| Silicon | Si % | 0.750 max. | | |
| Manganese | Mn % | 1.000 max. | As-Cast or Annealing or Age Hardning | |
| Chromium | Cr % | 20.500 - 23.500 | | |
| Sulphur | S % | 0.030 max. | | |
| Molybdenum | Mo % | 4.000 - 5.000 | | |
| Phosphorus | P % | 0.030 max. | | |
| Copper | Cu % | 0.700 max. | | - |
| Tungsten | W % | 0.200 - 0.800 | Mechanical Properties | |
| Nickel | Ni % | 33.000 - 38.000 | Tensile Strength in Mpa | 503 min. |
| Iron | Fe % | Balance | Yield Strength in Mpa | 214 min. |
| - | - | - | Elongation in % | 40 min. |
| - | - | - | Reduction of Area in % | - |
| - | - | - | Hardness in BHN | - |
| - | - | - | Impac <mark>t in Joule</mark> | - |

| Cross Reference Table | | | | |
|-----------------------|----------|--------------------------------------|---------------|--|
| Material | Standard | Country Grade Belong to the Industry | | |
| B 622 N08135 | ASTM | USA | Pipe and Tube | |
| N08135 | UNS | USA | Pipe and Tube | |
| - | - | - | - | |
| - | - | - | - | |
| - | - | - | - | |
| - | - | - | - | |
| - | - | - | - | |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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